

FEATURES

- TWO-WIRE TRANSMITTER WITH HART PROTOCOL
- HIGH RELIABILITY
- ANTICORROSIVE MATERIALS
- CAPABLE OF HIGH OPERATING PRESSURE
- COMPACT STRUCTURE TO LAST OPERATION
- SENSING ELEMENTS MOULDING ENCLOSED TO EASY MAINTENANCE
- HIGH SAFETY WHICH THE ELECTRICAL / LIQUID IS COMPLETELY INSULATED
- ANALOG POINTER / LED DISPLAY FOR OPTIONAL PROVIDED



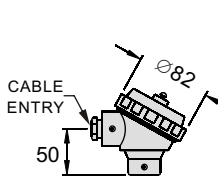
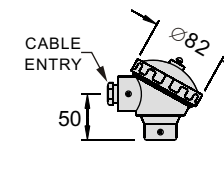
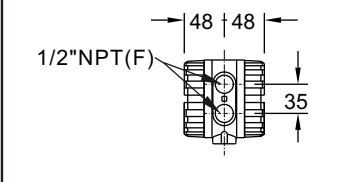
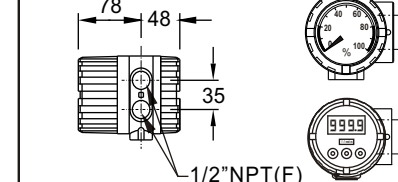
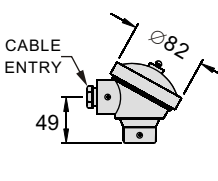
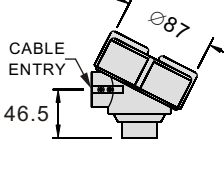
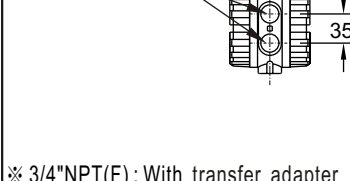
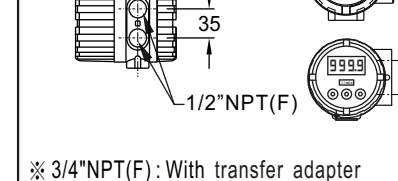
CONNECTION SIZING FOR 532A

TABLE 1

CODE	CONNECTION	FLOAT	AVAILABLE NOZZLE SIZE	STEM DIA.	SP. GR.	MAX. OPERATING TEMP. / PRESSURE	MATERIALS
0	2" (50A)	Ø50x ^H 48	≥52mm	Ø14mm	≥0.53	≤100°C / 3MPa	304SS / 316SS (1.4301 / 1.4571)
	2" (50A)	Ø47x ^H 50	≥52mm	Ø21mm	≥0.5	≤80°C / 0.5MPa	PVC / PP
1	3" (80A)	Ø60x ^H 115	≥62mm	Ø22mm	≥0.5	≤80°C / 0.5MPa	PVC / PP / PVDF
	3" (80A)	Ø74x ^H 105	≥78mm	Ø22mm	≥0.5	≤100°C / 3MPa	316SS (1.4571)
2	4" (100A)	Ø86x ^H 115	≥102mm	Ø22mm	≥0.5	≤80°C / 0.5MPa	PVC / PP / PVDF
3	SPECIFIED	According to the difference of float diameter and materials					

HOUSING SELECTION

TABLE 2

No indicator version		With indicator	
Water proof IP68		Water proof IP67	
■ CODE: 0 (ADC made) 	■ CODE: 2 (PP made) 	■ CODE: 5A (ADC made) IP67 ■ CODE: 5S (316SS made) IP67 	■ CODE: 7A (ADC made) ■ CODE: 7S (316SS made) 
Water proof IP68		Explosion proof for Class I, Div. I, Gr. B/C/D : Class II / III, Div I, Gr. E/F/G	
■ CODE: 1 (316SS made) 	■ CODE: 3 (ADC made) ■ CODE: 4 (316SS made) 	■ CODE: 6A (ADC made) ■ CODE: 6S (316SS made) 	■ CODE: 8A (ADC made) ■ CODE: 8S (316SS made) 

SPECIFICATIONS FOR TRANSMETER / DETECTOR

HART COMMUNICATION

Protocol : HART communication protocol
HART address range : 0 - 15 (factory set to 0)
Transmission speed : 1200 bps
Digital current : Approx. 1 mA p-p when communicating
Character format : 1 Start Bit , 8 Data Bits ,
 1 Odd Parity Bit , 1 Stop Bit
Distance : 1.5 km (0.9 miles)
HART communication mode : Master-Slave
 Mode and Burst Mode
 (factory set to Master - Slave)
HART network mode : Point - to - Point
 Mode and Multi - drop Mode ;
 automatically set to Multi - drop Mode
 when the address is set to other than 0 .
User - configurable items : Input sensor type and
 numbers / Number of sensor wires /
 Input range (inverted range selectable) /
 Burnout / Output limits (Upper / Lower) /
 Damping time (factory set to 0) /
 Linearization / Sensor calibration / Output
 calibration / HART communication mode
 Refer to the HART setup manual or the
 PC configurator users manual for the detail

GENERAL SPECIFICATIONS

Output range : 4~20 mA DC , 2-wire system with HART protocol
Supply voltage : -8 - 35V DC (non-approved)
 -8 - 28V DC (approved)
Resistance load : (Supply voltage (V) - 8 (V)) / 0.023 (A)
 (Including leadwire resistance)
Burnout : 3.75-3.8 mA or 21.5 - 23 mA (factory set to 23 mA)
Update time : 440 msec. (660 msec. with dual input)
Response time : \leq 2 sec. (0-90%) with damping time set to 0
 and when not communicating via HART
Supply voltage effect : \pm 0.05 % of span / V
Accuracy : 0.05% F.S (Without flow error)
Insulation resistance : \geq 100 M Ω with 500V DC
Dielectric strength : 1500V AC @1 minute (Input to output)
Safety integrity level according to IEC 61508 : Suitable for use
 in a safety instrumented system up to SIL2
 (together with sensor) if appropriate safety
 instructions are observed.

OPTIONAL APPROVALS

CE conformity : ATEX Directive (94 / 9 / EC) /
 Exia EN 60079-11 /
 EMC Directive (2004 / 108 / EC) /
 EMI EN 61000-6-4 /
 EMS EN 61000-6-2
Safety approval : FM Intrinsically safe
 Class I , Division 1 , Group A , B , C & D
 Class I , Zone 0 , Aex ia II C T4 , T5 & T6
Cenelec : Intrinsic safety (ATEX)
 II 1G , Exia II C ; T4 , T5 & T6
 (EN 60079-11 : 2007)

FIELD INDICATOR COPTIONAL

ANALOG POINTER INDICATOR

Dial : 70mm , 240° arch (Zero / Span)
Range : 0 ~ 100% (Standard)
Zero : Field adjustable
Accuracy : \pm 2% F.S. (St'd) or options

LED DIGITAL INDICATOR

LED : 8 mm (.3") 7-segment , red
Number of display digits : 4-Digits
Scaling range : -1999 to 9999
Offset range : -1999 to 9999
Decimal point position : 0.0 , 0.00 , 0.000 or none
Display accuracy : \pm 0.063 % of read ($\frac{1}{3} \pm$ 0.9 digits)
Engineering unit : mA , % , mm , m
 Sticker label attached in front panel
Scaling : Programming via the front buttons
Module housing : Flame - resistant resin (black)

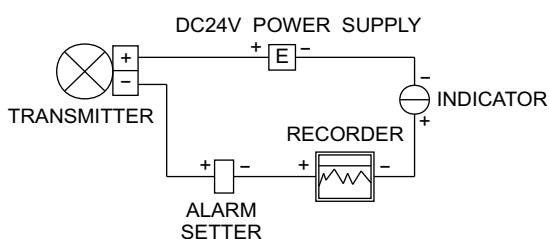
LEVEL DETECTOR

ELECTRICAL

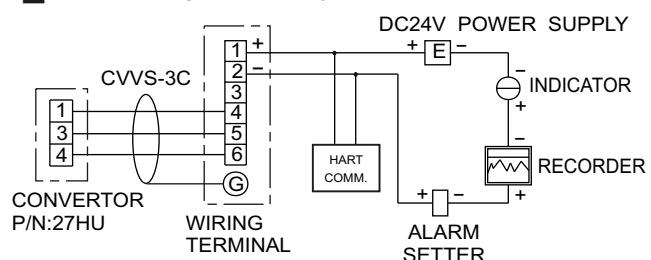
Sensor : Reed switch
Detecting output : $46 \Omega \pm 1 \Omega / \text{cm}$ or specified
Measuring range : 600cm max.
Detecting resolution : ± 5 mm
Vibration : 50G max.
Breakdown voltage : 200V DC
Sensitivity interval : 20 ± 10 mm Between sensor & magnet
Moving speed : ≥ 0.1 sec/cycle
Assembly : Plug-in style for series connection
Connecting pin : 3 pins in gilded
Moulding enclosed : Self-extinguishing PA+G
Operating temperature : -20 to +105°C

WIRING CONNECTIONS

SYSTEM CONFIGURATION



VIA HART CALIBRATION

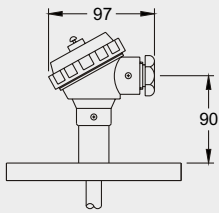
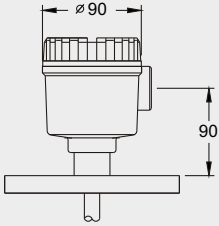
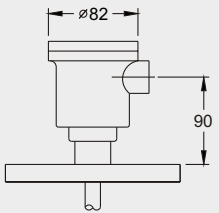
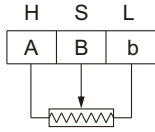
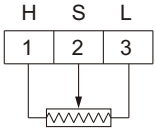
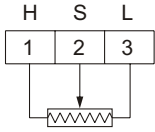


MODEL SELECTIONS

AVAILABLE USAGE		ROOF MOUNTING FOR PROCESS TANKS			ASSEMBLED IN MAGNETIC LEVEL GAUGES	
EXTERNAL VIEW & DIMENSIONS (IN m/m)						
ITEMS	CODE	532A			532B	
① CONNECTION (See table 1) OR LINKAGE (See Fig.1/2)	-0	2" ANSI 150lb Flange			Not any accessories	
	-1	3" ANSI 150lb Flange			With 2 clamps on the float chamber	
	-2	4" ANSI 150lb Flange			With screws mount the flag indicator	
	-3	To be specified			To be specified	
② SIGNAL FOR INPUT / OUTPUT	0	Linear input / 4~20mA DC , 2-wire system with HART protocol				
	1	Nonlinear input / 4~20mA DC , 2-wire system with HART protocol				
	2	To be specified				
③ INDICATOR (OPTIONAL)	0	Not required				
	1	240° dial, 0~100% , 1% divided				
	2	LED Display (-1999 to 9999) , 3 Decimal point (max.)				
	3	To be specified				
④ ELECTRIC HOUSING	0~8	See table 2 (Page 1)				
	X	To be specified				
⑤ CABLE ENTRY	-A	1/2" NPT (St'd)				
	-B	3/4" NPT				
	-C	To be specified				
⑥ MATERIAL OF TUBE / FLOAT	CODE	CONN.	STEM	FLOAT	STEM	
	A	304SS	304SS	316SS	Square pipe (304SS x φ 18)	
	B	316SS	316SS	316SS	Round pipe (306SS x φ 17)	
	C	PVC	PVC with SS inner pipe	PVC φ 47x 50 ^H	Square pipe with PVC sleeve	
	D	PP	PP with SS inner pipe	PP φ 47x 50 ^H	Round pipe with PVC sleeve	
	E	PVDF	PVDF with SS inner pipe	PVDF φ 63x 70 ^H	Square pipe with PE sleeve	
	F	To be specified				
⑦ OPTIONAL FLOAT CHAMBER OR HEAT INSULATION	A	Not required			Not required (Less than 120°C)	
	B	With float chamber for waves-proof			With insulation blankets (for ≤150°C)	
	C	With type-C external cage (for ≤250°C)			With insulation blankets (for ≤250°C)	
	D	With type-D external cage (for ≤350°C)			With insulation blankets (for ≤350°C)	
	E	To be specified			To be specified	
⑧ S-LENGTH (FOR MEASURING)	-010	10 cm			-010	10 cm
	-580	580 cm			-600	600 cm
⑨ E-LENGTH (DEAD BAND)	A	Standard length 50mm (Standard)				
	B	To be specified				
⑩ EXTRA TREATMENT	/A	Not required				
	/B	Special finished				
	/C	To be specified				

ELECTRIC HOUSING

Table 1

ITEMS		CODE	1	2	3
EXTERNAL VIEW & DIMENSIONS (mm)					
ENCLOSURE			IP67	EExd IIB T4 IP68	EExd IIB T4 IP68
CABLE ENTRY	STANDARD		1/2"NPT(F)	1/2"NPT(F)	1/2"NPT(F)
	SPECIFIED		With transfer adapter	3/4"NPT(F) or with transfer adapter	With transfer adapter
MATERIAL	STANDARD		Aluminium alloy ADC-12	Low copper Aluminium alloy	304SS(1.4301)
	SPECIFIED		Bakelite / PC	304SS(1.4301)	316SS(1.4571)
STANDARD FINISH			Polyester epoxy painted	Polyester epox painted	—
WIRING CONNECTION					

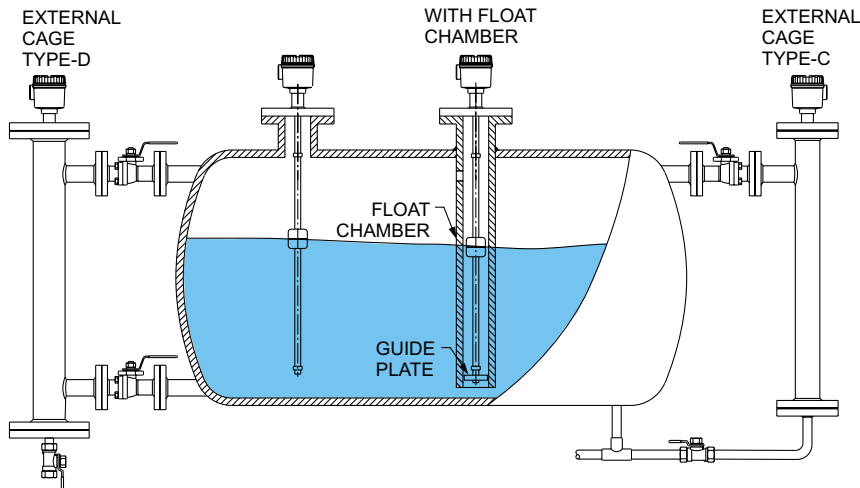
CONNECTION SIZING FOR 532A

Table 2

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1	3" (80A)	∅60 ^x 115	≥ 62mm	∅22mm	≥ 0.5	≤ 80°C / 0.5MPa	PVC / PP / PVDF
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2	4" (100A)	∅86 ^x 115	≥ 102mm	∅22mm	≥ 0.5	≤ 80°C / 0.5MPa	PVC / PP / PVDF
3	SPECIFIED	The difference according to float diameter and material					

SPECIFICATIONS

INSTALLATION EXAMPLE FOR 532A



1. When moving the stem, avoid deforming or violently shaking.
2. Do not install the detector on the fluid inlet and outlet.
3. Avoid installing the level transmitter near either motor or solenoid valve.
4. When there are some intense flows or waves in the vessel, either the float chamber must be installed or remove the level transmitter and install it in the float chamber external cage.
5. Cable entry must be a lot higher than the maximum height of conduit. To avoid water flowing backwards.

6. The perpendicular angle of the stem should not be greater than $\pm 5^\circ$.
7. The detail specifications of float chamber / external cage provided if necessary. Please offer your requirements or contact our department of sales.

ASSEMBLED IN GAUGE CHAMBER FOR 532B / 532C

532B-1	532C-1	532B-2	532C-2
<p>The assemble method will be to prepare two clamps, and clamped the detector to the chamber of magnetic level gauge.</p>		<p>The assemble method to be combine the detector with flag indicator used by fixed screws.</p>	

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